



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

POSITIVE RECALL

EFFECTIVE 11/18/19 AUTH 542

RELEASED 10/12/19 DATE 19/12/19

RB23005023-2
Job Sheet 203385

Part No: RB23005023-2

Job Qty: 6 pcs

Part Name: Dog



Part Weight: 0 lbs

Job Created: 11/18/19

Due Date: 12/9/19

Type: SOLD

Status: New

URF19-1196

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: URF 19-1196 DWG RB23005023 Rev 1 IPP Rev. A 19.09.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Bandsaw - 1	6 pcs	12/9/19		0.00	0.50	Bandsaw - 1		On 11/18
95	Outsource - 1 - Heat Treat	6 pcs	12/9/19				MEI001-VC	ATL002	2019-11-18
100	Packaging 2-1 - Receive - B4B	6 pcs	12/9/19		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S232898



Part: RB23005023-2

Job No: 203385

Serial No/Batch: S232898

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/18/19

Plex 11/18/19 2:30 PM Dart.Renwick.Jennifer

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
105 QC 6	6 pcs	12/9/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
110 SL-2500Y - 2 - B4B	6 pcs	12/9/19	1.00 3.00	SL-2500Y -1 - B4B	SL 19-11-26
120 QC 2	6 pcs	12/9/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	SL 19-11-26
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
122 Conventional Lathe - 1 - B4B	6 pcs	12/9/19	0.25 1.50	Conventional Lathe - 1 - B4B	19/11/27
				Conventional Lathe - 2 - B4B	
124 QC 2	6 pcs	12/9/19	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	

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					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	11/19/11/27
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
126	Conventional Mill - 2 - B4B	6 pcs	12/9/19	0.25 1.50	Conventional Mill - 1 - B4B	11/19/11/27
					Conventional Mill - 2 - B4B	
128	QC 2	6 pcs	12/9/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	11/19/11/27
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	

130 QC 8	6 pcs	12/9/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	Ink 12/11/28
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
170 Outsource - 12 - Black Oxide	6 pcs	12/9/19		GRO002-VC	5 28/2019-12-02
180 Packaging 2-3 - Receive - B4B	6 pcs	12/9/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	

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					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
190 QC 6	6 pcs	12/9/19	0.00 0.00	QC 6 - 9		
200 QC 21 - SA	6 pcs	12/9/19	0.00 0.00	QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
				QC 21 - SA - 21		
				QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 90 - 1-Cut blanks to 16.0" 2-Debur

Descriptions: 95 - 1-Issue P/O; 45141 Heat treat RC 36-40 2-Bead blast 3-Material type; 4140 4-Certificate of Conformity is required

100 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)

105 - (QC6- All purchased or subcontracted products)

110 - 1-Machine as per DWG. FD079 FOLIO REV: AA DWG REV: 1 2-Debur 3-Apply LPS-3 to ALL steel parts

120 - QC2- Inspect parts off machine FAI/FAIB

122 - -Machine as per DWG.

126 - 1-Machine as per DWG 2-Apply LPS-3 to ALL steel parts

130 - QC8- Inspect parts - second check ***Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

170 - -Issue P/O; 45276 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-

16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required

180 - Receive & Inspect for Damage & Mat'l Certs

190 - QC6- All purchased or subcontracted products

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.250	AISI 4140 Quenched & Tempered Steel Round Bar 2.250" Dia.	7.9980 ft (1.333 ea)	90-Bandsaw - 1	<u>S207610</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Bandsaw - 1	MT-4140QT-R2.250	8	6	0

Part Specifications

Specifications could not be found.

Plex 11/18/19 2:30 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045141**



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045141

PO Date: 11/18/19

Due Date: 11/26/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200480	20NR-16	20NR-16 Rev 8	Load Stop 1-Issue; P/O RC; 53-56 2-Bead blast 3-Material type; 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/26/19	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
									NOV 21 2019			
2	202117	RB T101530-9	RB T101530 Rev A	Roller Outsource process - Heat Treat) 1-Issue P/O RC 50-60 Material; O1 tool steel 2-Bead blast***Do NOT blast critical dimension*** 3-Apply LPS-3 to ALL steel parts 4-Certificate of Conformity is required	Firmed	-	11/26/19	8 pcs	0 pcs	8 pcs	\$10.00/pcs	\$80.00
									NOV 21 2019			



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K6A 1K7
Canada

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PURCHASE ORDER

POHB045141



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	198433	PC250-660	PC250-600A Rev 2	Crank Bushing (Outsource process - Heat Treat) 1-Issue; P/O RC 42-44 2-Bead blast 3-Material type 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/26/19	2 pcs	0 pcs	2 pcs	\$0.10/pcs	\$0.20
	198097				Firmed	-	11/26/19	5 pcs	0 pcs	5 pcs	\$0.10/pcs	\$0.50
Sub Total:								7	0	7		\$0.70
4	203385	RB23005023-2	RB23005023 Rev 1	Dog 1-Issue P/O; Heat treat RC 36-40 2-Bead blast 3-Material type; 4140 - please lightly oil parts after bead blast 4-Certificate of Conformity is required	Firmed	-	11/26/19	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Bar = 6 pieces on work order											Grand Total:	\$240.70

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/21/19 1:09 PM Dart.Guerin.Kimberley

Atlantic Heat Treating (2001) Ltd

Order No.: 172140

Ship Date: 11/19/2019

Shipping Ticket

Sold To:

1448

DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To:

168922

DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB045141				

Quantity	Part No. / Part Name / Part Description	Pounds
	1 PC MATERIAL 4140 BEAD BLAST AND HEAT TREAT TO 36-40RC C OF C, PRT# RB23005023-2, JOB# 203385	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Quantity Shipped: 1
Pounds Shipped: 18.00

RECEIVED

NOV 21 2019

DART AEROSPACE LTD.

Order No.: 172140

1

Quantity Shipped: 1.00

Received By:

Date:

Pounds Shipped: 18.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 11/19/2019

Certification

Date: 21/11/2019

Entry Date: 19/11/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB045141

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
1	1 PC MATERIAL 4140 BEAD BLAST AND HEAT TREAT TO 36-40RC C OF C, PRT# RB23005023-2, JOB# 203385	18

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:**Results:**

Harden ROCKWE 36. 40. 37 TESTED AS PER SAMPLING PLAN
HEAT TREATED TO 37RC AS PER CUSTOMER REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards will remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFORESAID LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with unusual instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.


JOSE GONZALEZ
QUALITY CONTROL
ATLANTIC HEAT TREATING 2001 LTD

DART AEROSPACE LTD		Work Order: 203385
Description: Drg		Part Number: RB23005023-2
Inspection Dwg: RB23005023-2		Rev: 1
		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
06x45°	±.02 ±.5°	06x45°	/		VERA X-2	
.50	±.02	.50	/		7	
2.20	±.02	2.198	/		7	
.50	±.02	.50	/		7	
.622	+0 - .010	.618	/			
.080	±.01	.079	/			
.035	+0 - .002	.034	/			
.553	+0 - .002	.5515	/		9-PIN	
.09	+0 - .06	0.065	/		Pinning J105	
2.0600	±	2.062	/		mic V-06	
1.920	±.01	1.922	/		VERA	
1.670	±.01	1.675	/			
1.065	±.01	1.072	/			
45°	±.5°	45°	/			
.25	±.02	0.250	/		Vomer J105	
.88	±.02	.88	/			
10°	±.5°	10°	/		OP-comp	
2°30'	+0 - 1°	2°	/		OP-comp	
.80	±.02	.80	/			
R.03	±.02	R.03	/			
45°	±.5°	45°	/			
R.03	±.02	R.03	/			

Measured by: VL / 19/11/27	Checked by: [Signature]	QC Inspector:
Date: 19/11/26	Date: 19/11/28	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-00204	-2 CHTD MATERIAL WAS 4340 IS 4140/4 1/2, ADDED PART MARK MATCHING PIECES.	8/1/2015	RJC	JAG

SCALE	1:1	DATE	8/11/2015	SHEET 3 OF 5
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045276



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045276

PO Date: 12/2/19

Due Date: 12/10/19

**Purchase Order
Revision:**

Revision Date:

Shlp-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2019-12-03

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200272	RBE350A94-3700-A-03	RBE350A94-3700-A Rev 7	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
		X30					DEC 09 2019					
200273		X30			Firmed	-	12/11/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
200294		X30			Firmed	-	12/12/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
Sub Total:								90	0	90		\$170.10
2	200299	RBE350A94-3700-B-03	RBE350A94-3700-B Rev 6	Cap Outsource12 (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	40 pcs	0 pcs	40 pcs	\$1.89/pcs	\$75.60
		X40										
200298		X30			Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
Sub Total:								70	0	70		\$132.30



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PURCHASE ORDER

POHB045276



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201073	RBE117-12020W16-2	RBE117-12020W16 Rev B	Frame Assembly -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.98/pcs	\$23.88
4	203385	RB23005023-2	RB23005023 Rev 1	Dog -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.80/pcs	\$22.80
Grand Total:												\$349.06

Sherrin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045276



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/3/19 1:29 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance



0 2 4 6 1 2 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupealtech.com

Bon de Livraison / Packing Slip

024612-1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Carrier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
06-Dec-2019		Karan Singh		POHB045276					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
2	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
3	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0	
4	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	40	40	0	0	0	
5	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0	
6	RBE117-12020W16-2 Rev.B	RBE117-12020W16 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MILL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0	
7	RB23005023-2 Rev.1	RB23005023 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MILL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0	

DAS
40
9-89

RECEIVED

DEC 05 2019

DART AEROSPACE LTD.



Certificat de Conformité / Certificate of Compliance



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2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
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Bon de Livraison / Packing Slip

024612 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Dec-2019		Karan Singh		POHB045276				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.